

Date: Monday, 28/04/2008 8:13:33 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: KEYS, KEY CHAIN
Job Number	: 38814		
Estimate Number	: 10995		
P.O. Number	:	Part Number	: D2589
This Issue	: 28/04/2008	Drawing Number	: D2589 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: A
Previous Run	: 31887	Material	:
	Type : PURCHASED PARTS	Due Date	: 05/05/2008
Written By	:	Qty:	100
Checked & Approved By	: <u>JUL 08.4.28</u>	Um:	Each
Comment	: Est. B 99.04.23 Re-format DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2505350	Keys, Key chain
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)

Keys, Key Chain

Pick:

Qty	Part Number	Description	Batch
1	D2505-350	Key Chain	B29072

n/a per Bill Beckett
08.04.29
all attached
U

2.0	C23225	DOOR LATCH
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 200.0000 Each(s)

DOOR LATCH

Pick:

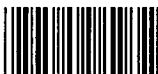
Qty	Part Number	Description	Batch
2	Keys from C2-32-25	Latch	N/A

139273 *38814*
8/4/29

200x

SP

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

08/04/30 *(+ 100)*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *38*

8/4/30

SP

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/05/01

mf 08-04-30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

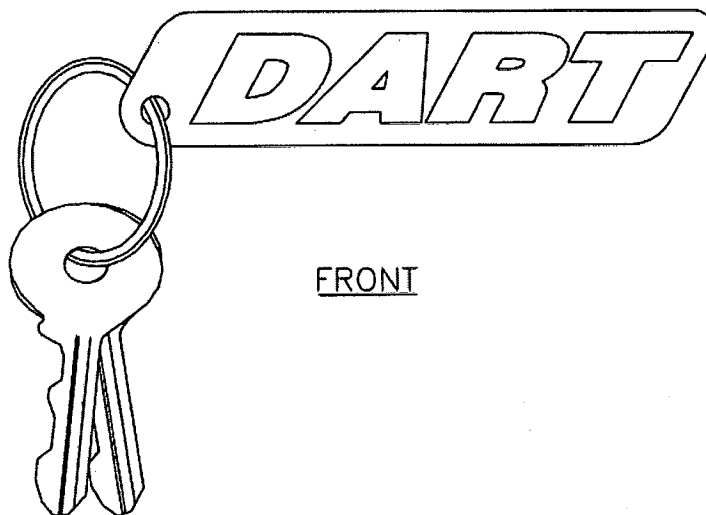
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

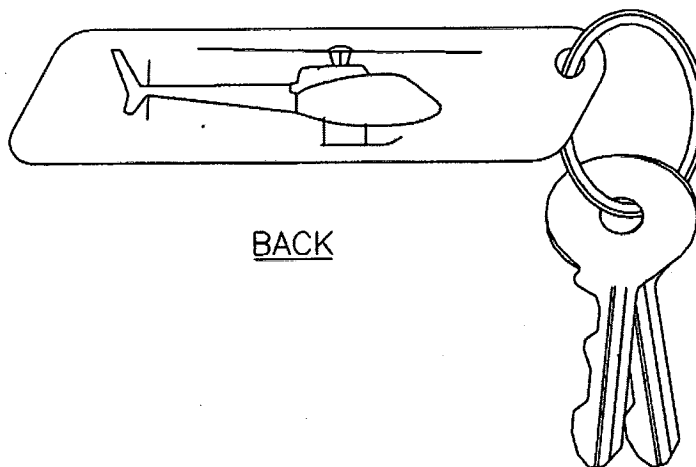


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2589	REV. A SHEET 1 OF 1
DATE 00.09.06		TITLE KEYS, KEY CHAIN	SCALE NTS
A	00.09.06	NEW ISSUE	

RELEASED
00.09.12



FRONT



BACK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38814

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L Lacelle

From: Jean-Luc Menard [jmenard@dartaero.com]
Sent: April 29, 2008 10:50 AM
To: BILL B (BILL B); Linda Lacelle (Linda Lacelle); Mike Petsche
Cc: Eric Charboneau
Subject: Key Chain

As discussed with BB, we will unfortunately remove the key chain from the d350-588-011 kit..
I've removed the key chain D2505-350 from the estimate D2589, it will now only pick the keys.
It should not really change much as the Dwg D2589 does not call up any part #'s.
JLM

29/04/2008